

Date: Thursday, 08/01/2009 10:33:06 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 44501	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251945
This Issue : 08/01/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42700	Material : N/A
Written By :	Due Date : 15/01/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters
"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"
Send a copy of this IPP

C20910108 (S)

2.0 D2127251945 tube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
ANGLE

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch
1 D212-725-1-945 ANGLE 45477
Attach serviceable tags

REFERENCE ONLY

2- EAGLE

Fabricate/Pick the following parts in accordance with:
D212-725-1-945 REV. 2 Feb 09

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44501

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/11 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 09.2.11

Date: Thursday, 08/01/2009 10:33:06 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 212 DETAIL PARTS
Job Number	: 44501		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251945
This Issue	: 08/01/2009 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	:
Previous Run	: 42700	Material	: N/A
Written By	: <u> </u>	Due Date	: 15/01/2009
Checked & Approved By	: <u> </u>	Qty:	1 Um: Each
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters
"Assembly of D212-725-1-945 with Dart IPP D212-725-1-945"
Send a copy of this IPP

C 209/01/08 (1)

2.0	D2127251945	tube
-----	-------------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-945	ANGLE	<u>45477</u>

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-945 REV. 62 Feb 9/09

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 08/01/2009 10:33:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 44501

Part Number: D2127251945

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

FEB 10 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

FEB 10 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FEB 10 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45477

Dart Manufactured Parts - Tube Assembly

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Dart Parts

Squawk: 1.1

Discrepancy:

Fabricate D212-725-1-945, Tube Assembly for Dart Aerospace.

Resolution:

D212-725-1-945, Tube Assembly fabricated IAW D212-725-1
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.1 Work Done By: Dan Lemay

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

Signature: Ian Warnock on 2/4/2009

AMO 6-81

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****